STAMP & FORM ELECTRICAL CONTACT

INJECTION MOLD ELECTRICALLY INSULATING INSERT

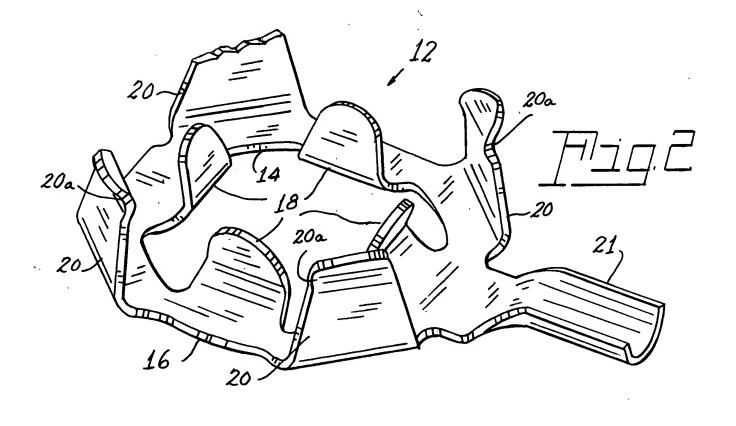
MATE CONTACT & INSERT TO FORM SUBASSEMBLY

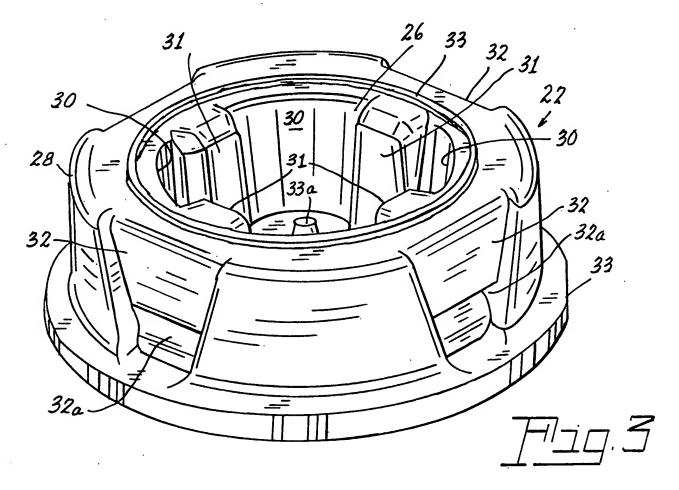
APPLY CRIMP SLEEVE TO WIRE

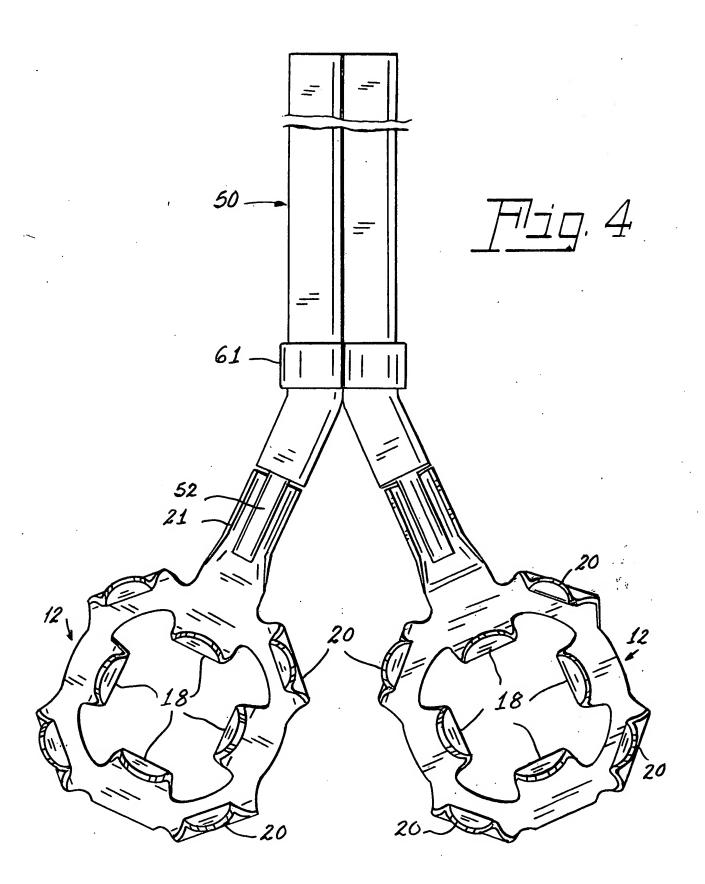
CUT WIRE TO LENGTH USING CRIMP SLEEVE AS REFERENCE

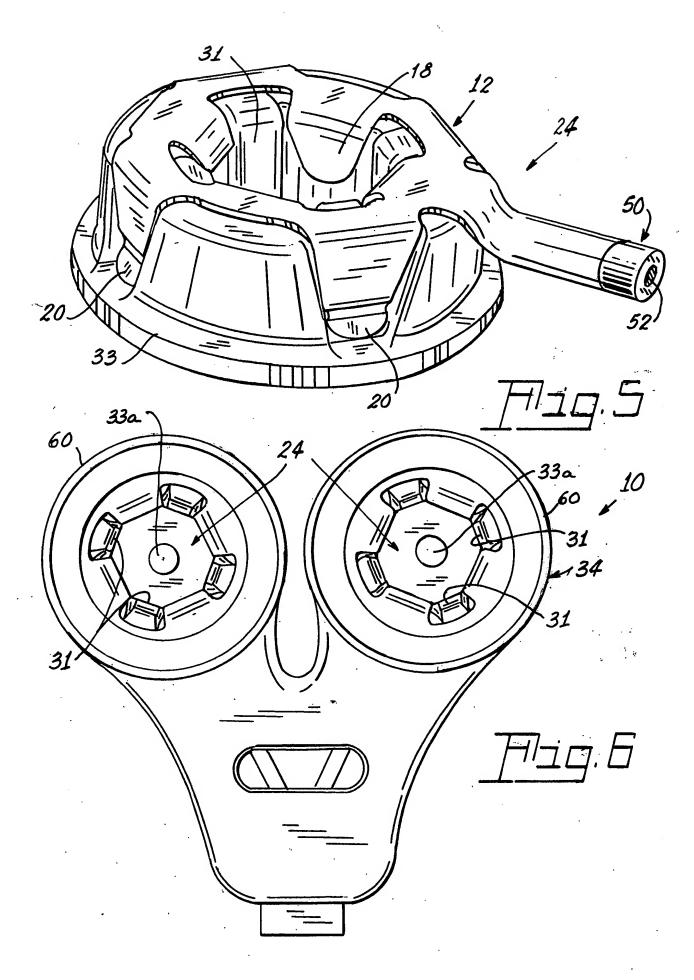
STRIP END OF WIRE AND ATTACH
TO ELECTRICAL CONTACT

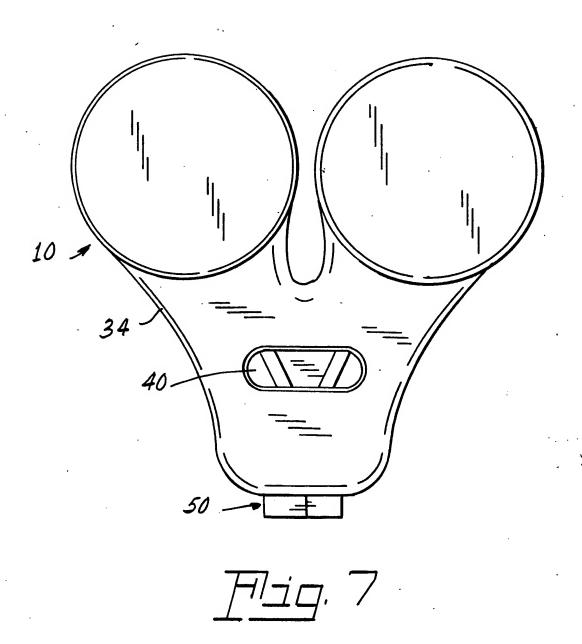
OVERMOLD SUBASSEMBLY TO FORM CONNECTOR

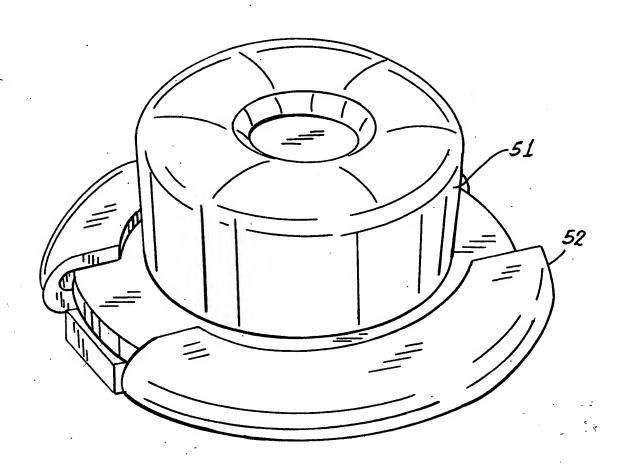












Mig. 8